

D

C

B

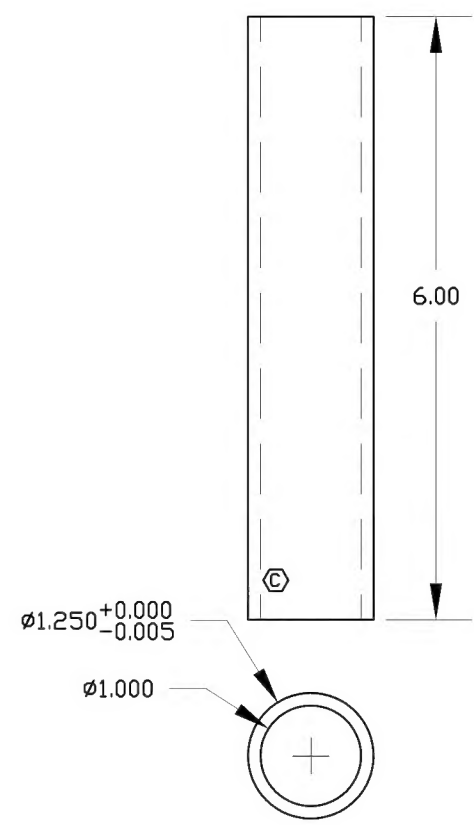
A

D

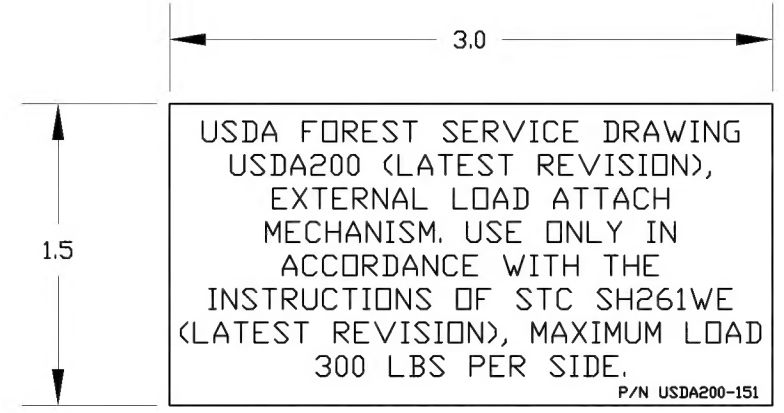
C

B

A



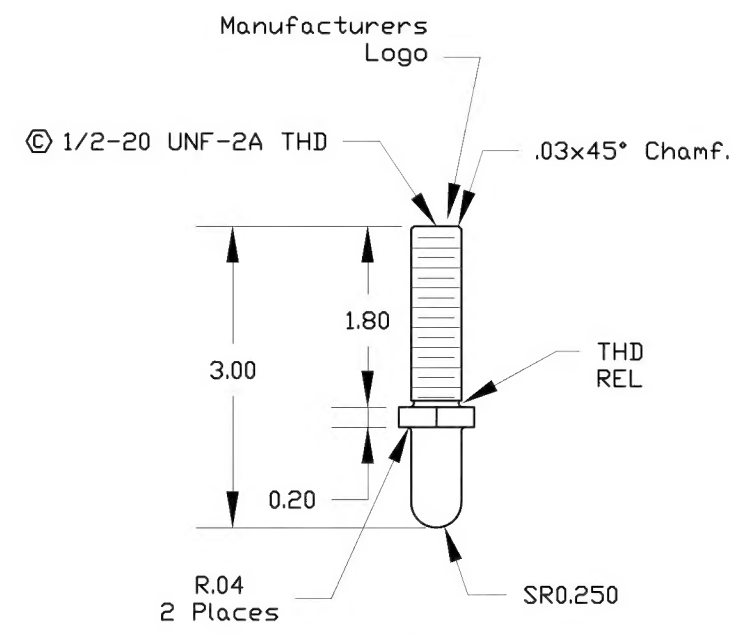
11 -119 INNER TUBE  
(SCALE 2:1)



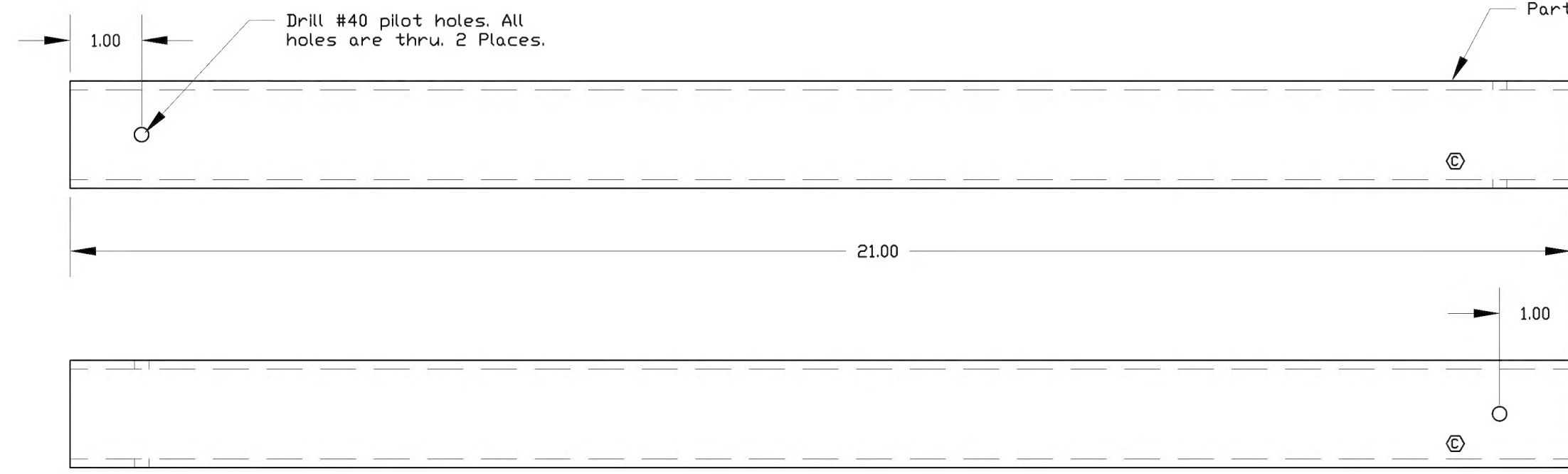
36 -151 PLACARD  
WHITE LETTERING WITH BLACK BACKGROUND.



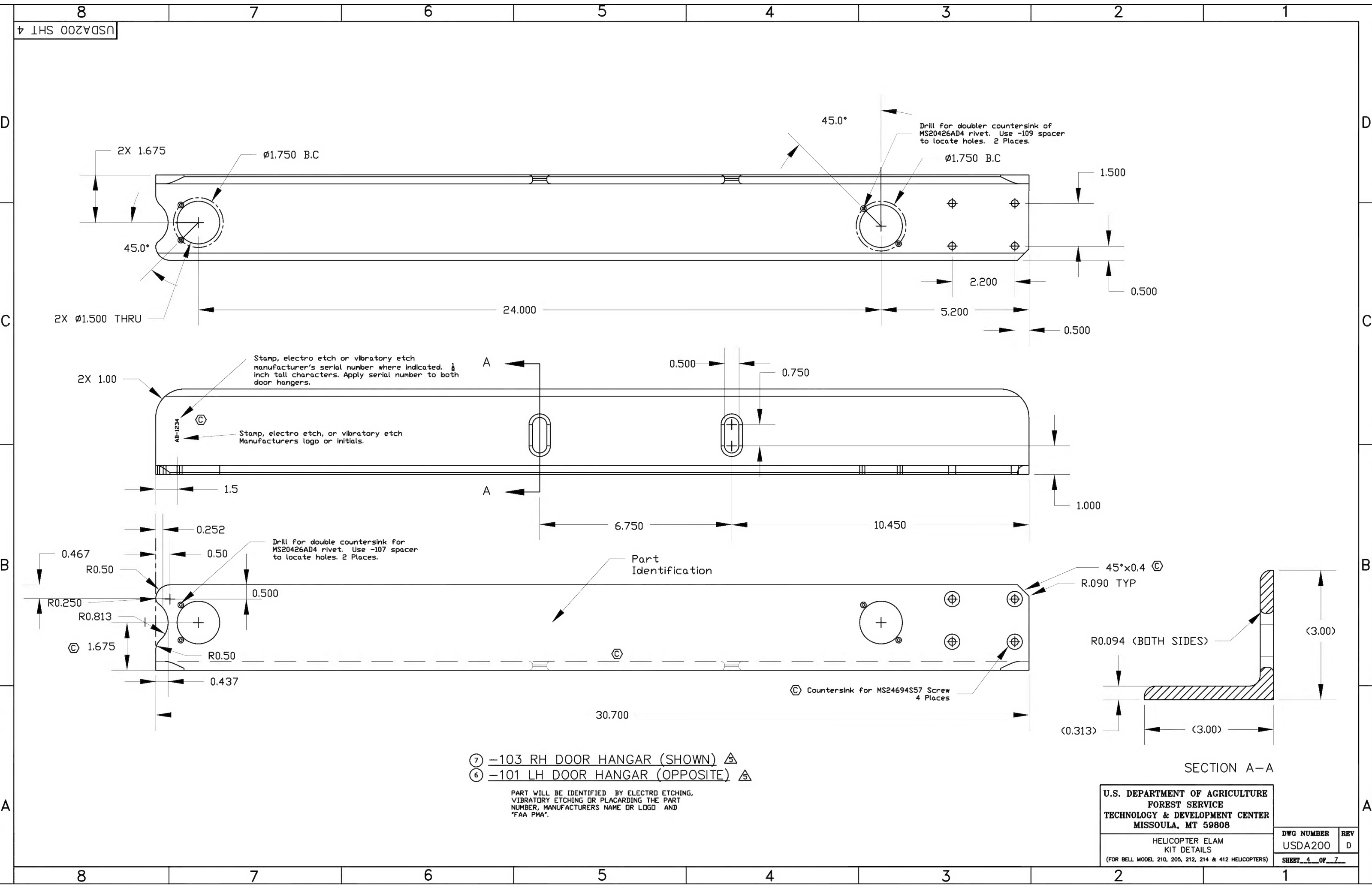
37 -153 PLACARD  
YELLOW LETTERING WITH BLACK BACKGROUND. BOLD FONT.

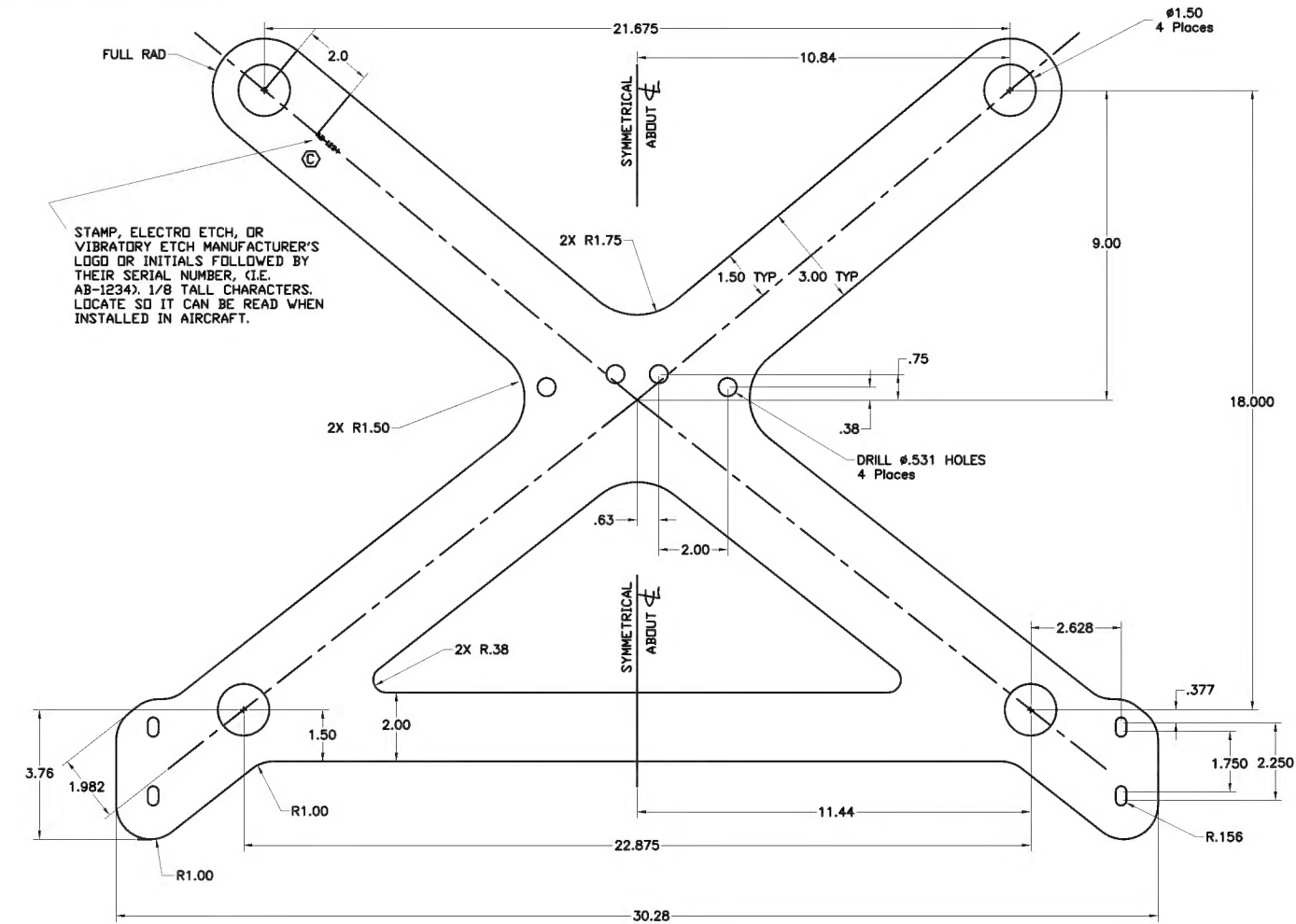


30 -137 PIN  
(FULL SCALE)  
PART WILL BE IDENTIFIED IN LOCATION SHOWN BY STAMPING THE MANUFACTURERS LOGO.



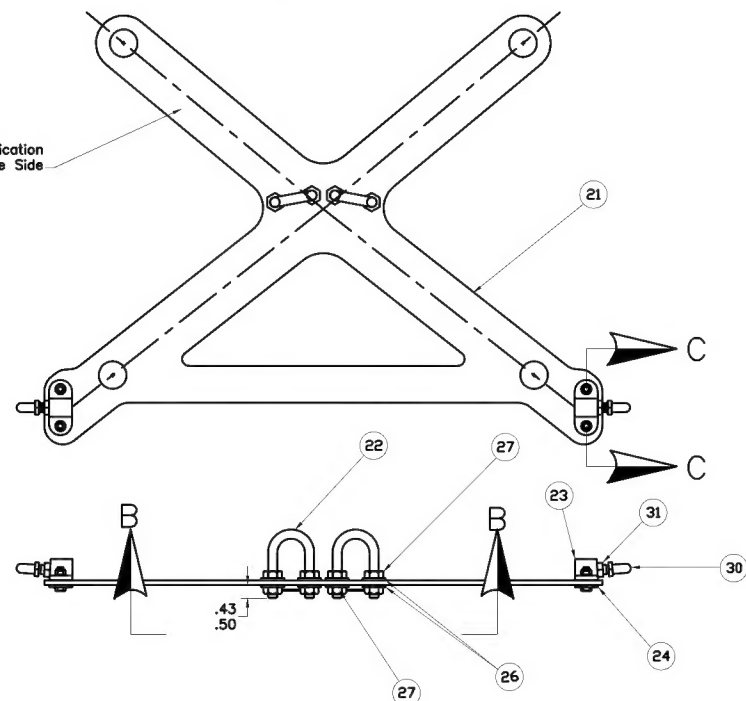
8 -105 X-MEMBER TUBE  
(SCALE 1:1)  
PART WILL BE IDENTIFIED BY ELECTRO ETCHING, VIBRATORY ETCHING OR PLACARDING THE PART NUMBER, MANUFACTURERS NAME OR LOGO AND 'FAA PMA'.





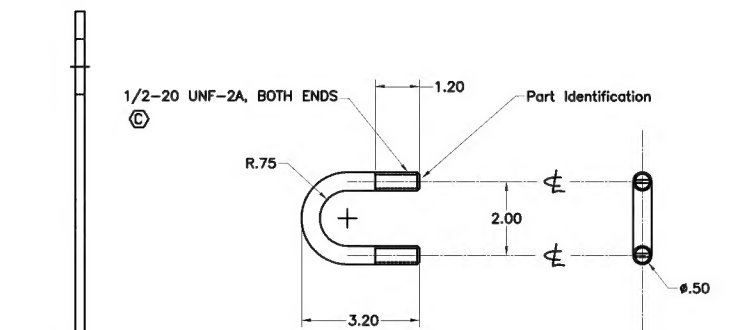
21 -129 CEILING BRACKET  
(1/2 SCALE)

© FAA PMA Part Identification on Opposite Side



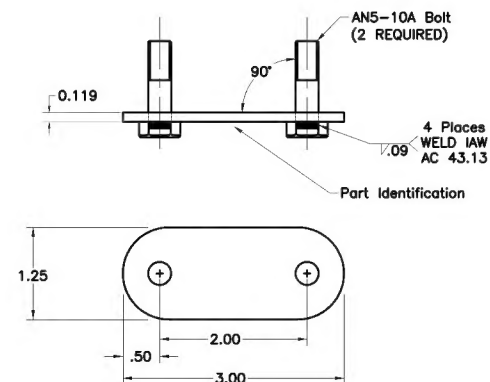
1 USDA200-021 CEILING BRACKET ASSY  
(1/4 SCALE)

PART WILL BE IDENTIFIED ON THE BOTTOM SURFACE BY ELECTRO ETCHING, VIBRATORY ETCHING OR PLACARDING THE ASSEMBLY PART NUMBER, MANUFACTURERS NAME OR LOGO AND "FAA PMA".



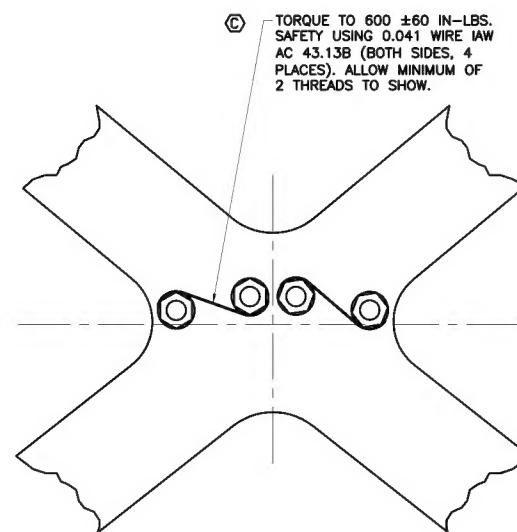
22 -131 U-BOLT  
(1/2 SCALE)

PART WILL BE FORMED COLD. PART WILL BE IDENTIFIED WHERE SHOWN BY STAMPING THE MANUFACTURERS NAME OR LOGO.

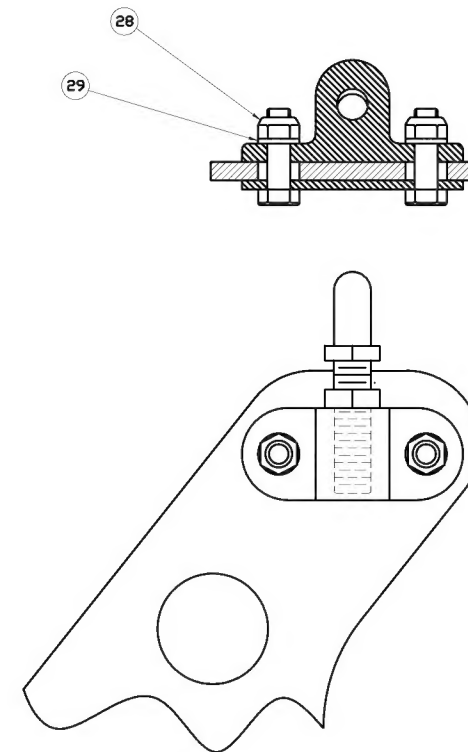


24 -135 X-MEMBER NUTPLATE ASSY  
(1/2 SCALE)

PART WILL BE IDENTIFIED ON THE BOTTOM SURFACE BY ELECTRO ETCHING, VIBRATORY ETCHING OR PLACARDING THE ASSEMBLY PART NUMBER, MANUFACTURERS NAME OR LOGO AND "FAA PMA".



VIEW B-B  
(1/2 SCALE)

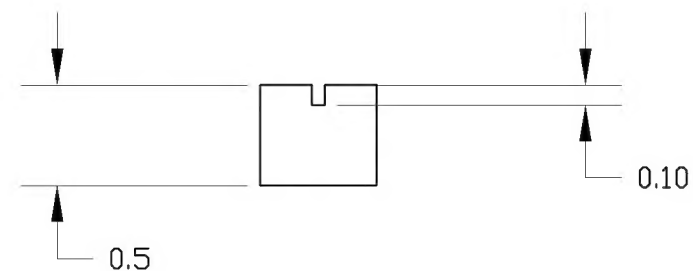
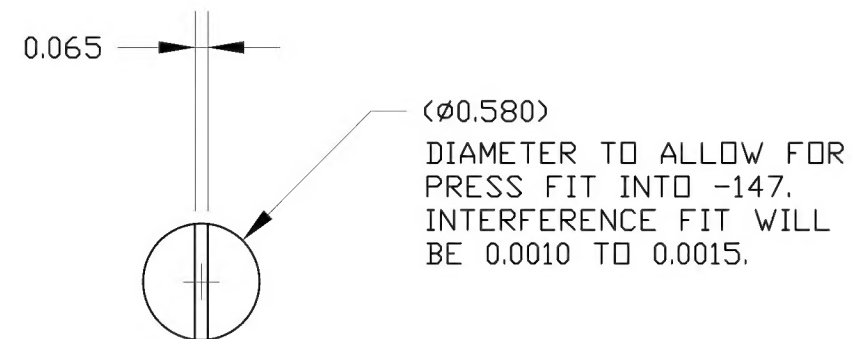


VIEW C-C  
(1/2 SCALE)

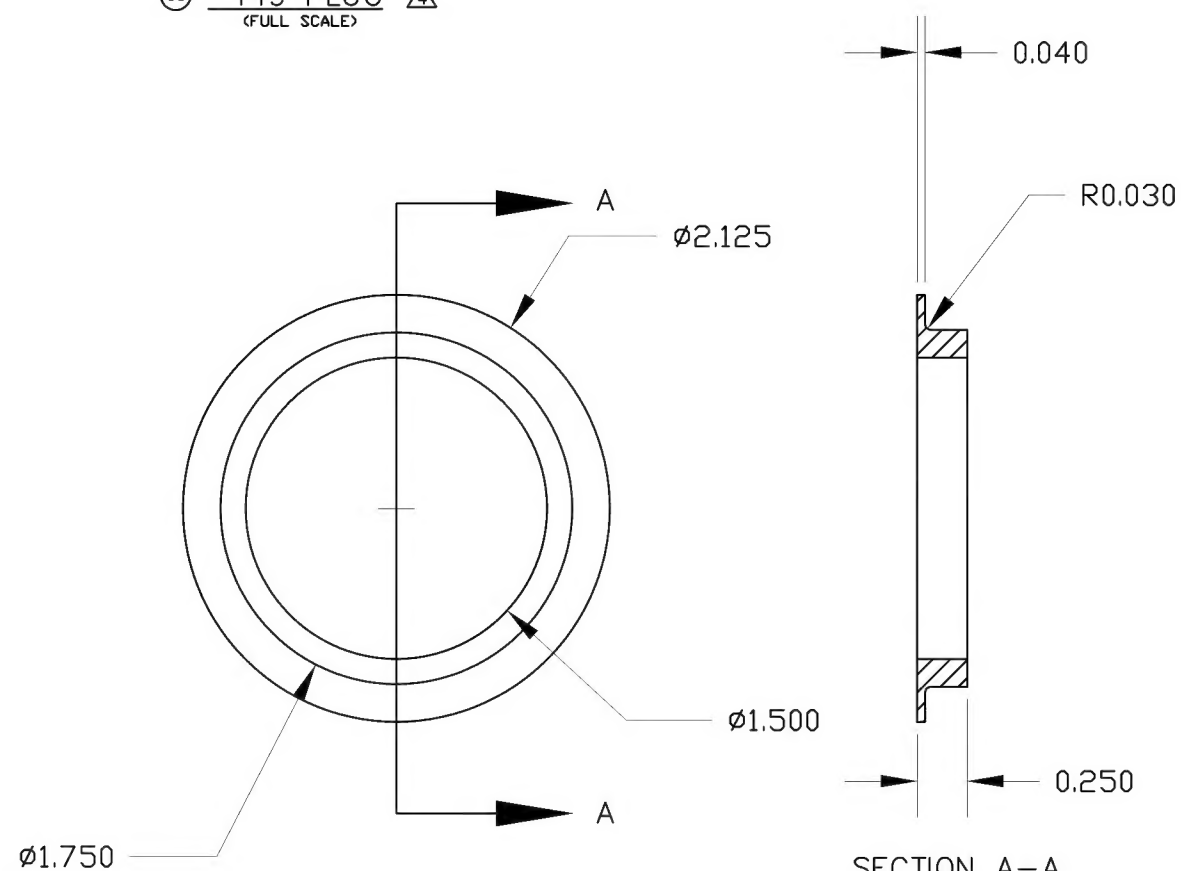
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FOREST SERVICE  
TECHNOLOGY & DEVELOPMENT CENTER  
MISSOULA, MT 59808

HELICOPTER ELAM  
KIT DETAILS  
(FOR BELL MODEL 210, 205, 212, 214 & 412 HELICOPTERS)

DWG NUMBER	REV
USDA200	D
SHEET 5 OF 7	

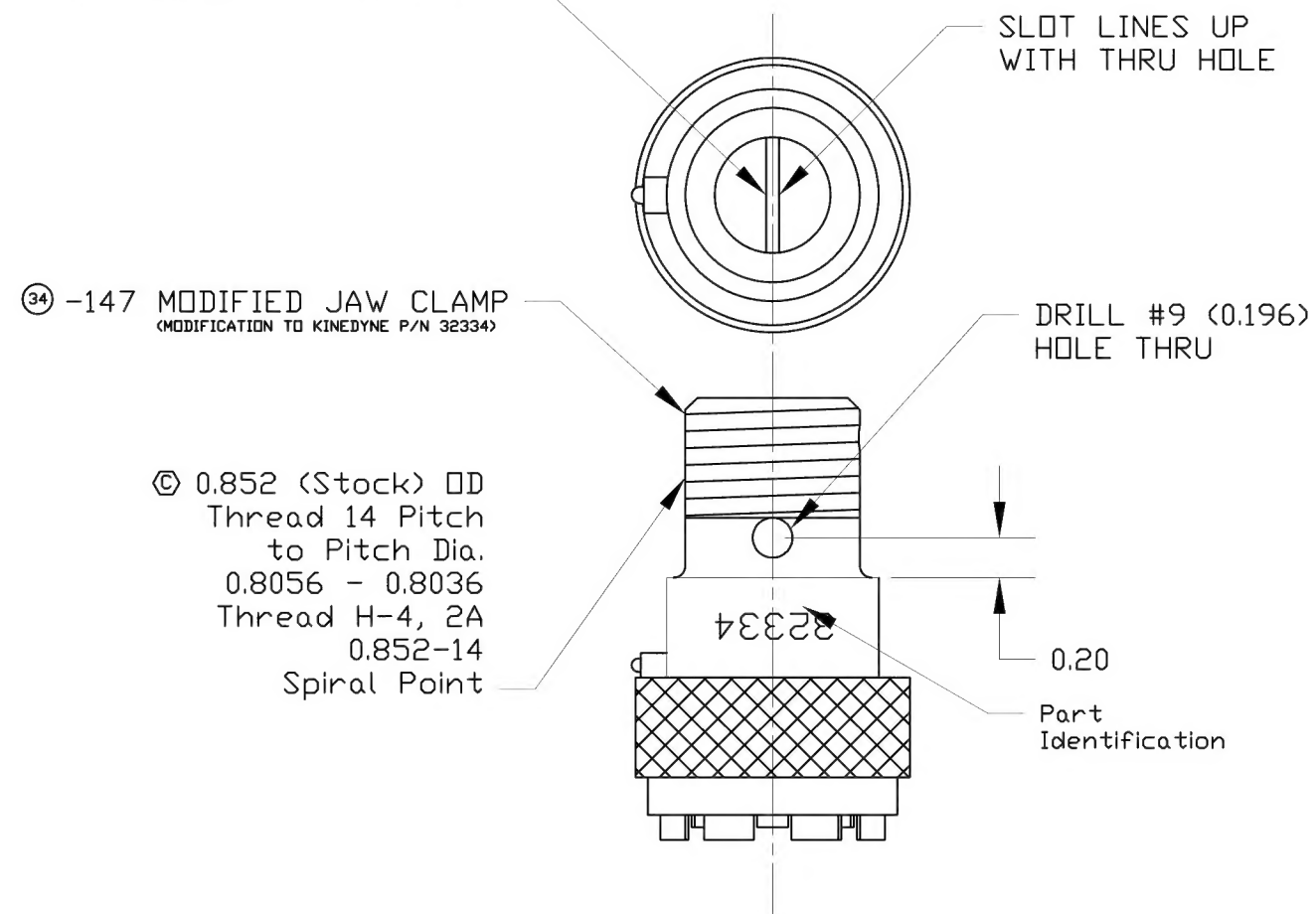


③⑤ -149 PLUG  $\triangle 4$   
(FULL SCALE)



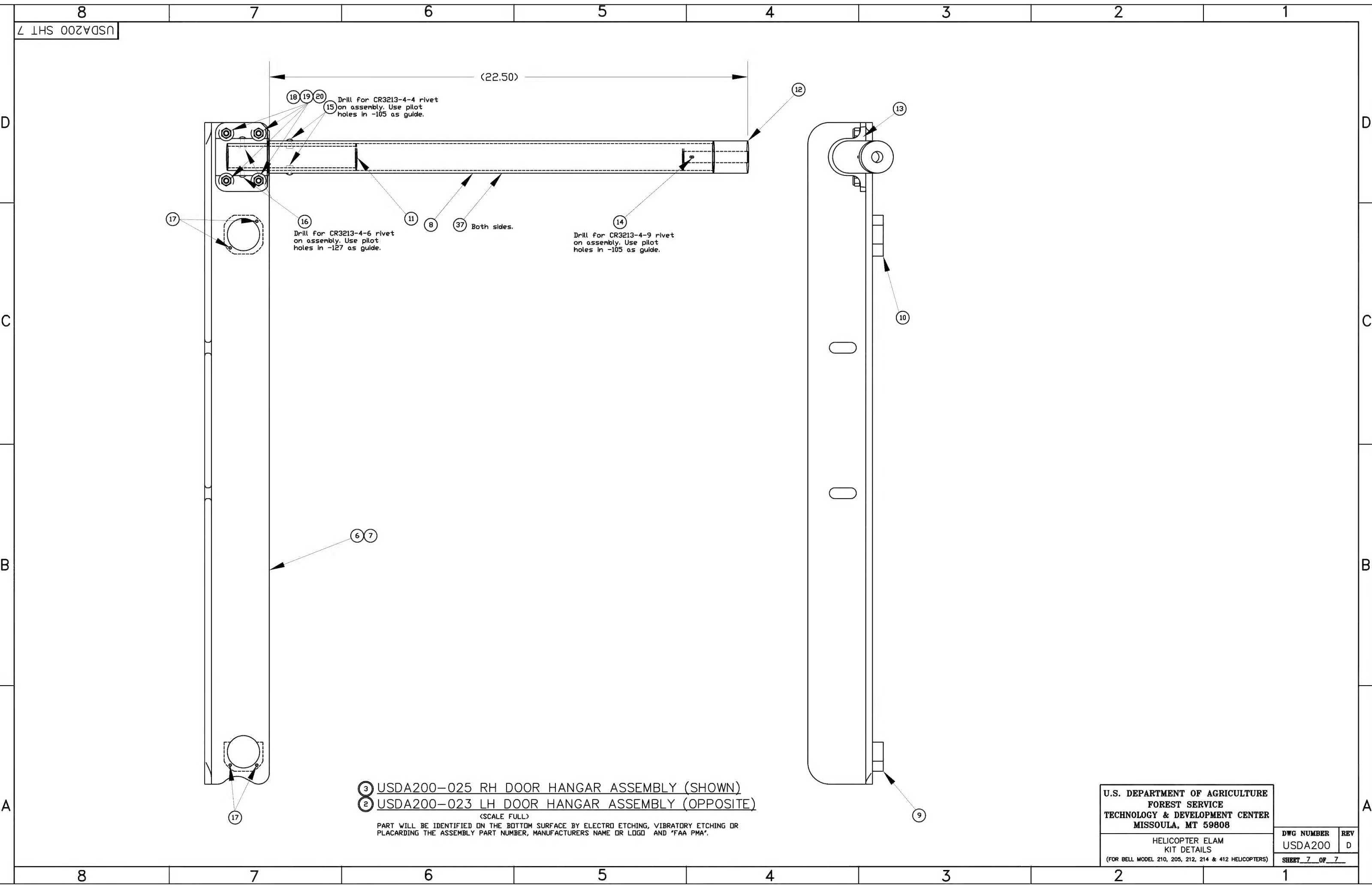
③⑧ -155 INSERT WASHER  
(FULL SCALE)

PRESS FIT -149 PLUG  
PRIOR TO CUTTING THREADS



④ USDA200-027 JAW CLAMP ASSEMBLY

PART WILL BE IDENTIFIED IN LOCATION SHOWN BY ELECTRO ETCHING,  
VIBRATORY ETCHING OR PLACARDING THE PART NUMBER,  
MANUFACTURERS NAME OR LOGO AND "FAA PMA".



USDA200 SH T 7

3 USDA200-025 RH DOOR HANGAR ASSEMBLY (SHOWN)  
2 USDA200-023 LH DOOR HANGAR ASSEMBLY (OPPOSITE)  
(SCALE FULL)  
PART WILL BE IDENTIFIED ON THE BOTTOM SURFACE BY ELECTRO ETCHING, VIBRATORY ETCHING OR  
PLACARDING THE ASSEMBLY PART NUMBER, MANUFACTURERS NAME OR LOGO AND "FAA PMA".

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DWG NUMBER	REV
USDA200	D
SHEET 7 OF 7	